

In the Claims:

Please cancel claims 18-31. The claims are as follows.

1. (Original) A structure comprising:

a stack comprising a plurality of sheets such that each successive sheet is coupled with a removable adhesive between each sheet; and

an opening extending through the plurality of sheets within the stack.

2. (Original) The structure of claim 1, wherein the sheets comprise a material selected from the group consisting of copper, invar, copper-invar-copper, aluminum, and molybdenum.

3. (Original) The structure of claim 1, wherein the removable adhesive comprises a material selected from the group consisting of fructose, sucrose, water soluble polymers, water, and water solutions.

4. (Original) The structure of claim 1, further including:

a first surface of a first layer coupled with the removable adhesive to a first surface of the stack wherein the first layer prevents burr formation;

a first surface of a second layer coupled with the removable adhesive to a second surface of the stack wherein the second layer prevents burr formation; and

wherein the opening further extends through the first and second layer.

5. (Original) The structure of claim 4, further including:

- a first surface of a first foil contacting a second surface of the first layer; and
- a first surface of a second foil contacting a second surface of the second layer.

6. (Original) The structure of claim 5, further including:

- a first surface of a first plate contacting a second surface of the first foil; and
- a first surface of a second plate contacting a second surface of the second foil.

7. (Original) The structure of claim 6, further including:

- a first surface of a third plate contacting a second surface of the first plate; and
- a first surface of the fourth plate contacting a second surface of the second plate.

8. (Original) The structure of claim 7, further including:

- a first blotter pad comprising at least one blotter sheet;
- a first surface of the first blotter pad contacting a second surface of the third plate;
- a second blotter pad comprising at least one blotter sheet; and
- a first surface of the second blotter pad contacting a second surface of the fourth plate.

9. (Original) The structure of claim 8, further including:

- a first surface of a fifth plate contacting a second surface of the first blotter pad; and
- a first surface of a sixth plate contacting a second surface of the second blotter pad.

10. (Original) The structure of claim 5, wherein the first and second layer comprises a material selected from the group consisting of impregnated and laminated epoxy/glass, phenolic/paper laminate, and aluminum.

11. (Original) The structure of claim 6, wherein the first and second foil comprises copper.

12. (Original) The structure of claim 8 wherein the first and second blotter sheet comprises paper.

13. (Original) The structure of claim 9, wherein the fifth and sixth plate comprises stainless steel.

14. (Original) A structure comprising:

a plurality of stacks wherein each successive stack is coupled with a removable adhesive to an intermediate layer between each stack wherein each intermediate layer prevents burr formation; and

wherein each stack comprises a plurality of sheets such that each successive sheet is coupled with a removable adhesive between each sheet.

15. (Original) The structure of claim 14, wherein the sheets comprise a material selected from the group consisting of copper, invar, copper-invar-copper, aluminum, and molybdenum.

16. (Original) The structure of claim 14, wherein the removable adhesive comprises a material selected from the group consisting of fructose, sucrose, water soluble polymers, water, and water solutions.

17. (Original) The structure of claim 14, wherein each intermediate layer comprises a material selected from the group consisting of laminated and impregnated epoxy, aluminum, and copper.

18-31. (Canceled)